

# Conventional Vertical Milling Machines UWF 6



## SKU: 362751

This universal milling machine is the biggest model from UWF series and stands out with its rigid construction, large working area, and extended travels on all axes. Designed as a versatile solution, it can easily handle large workpieces and is packed with features like universal milling head, swiveling table, horizontal axis which greatly increases its range of application.

- Universal cutter head swivels on 2
- Horizontal milling spindle with its own drive
- Swiveling milling table Servo-feed on all axes with rapid
- Extensive standard Equipment

## **TECHNICAL SPECS**

# **WORKING AREA**

Table dimensions	63 in x 14 in
Table load capacity (max.)	1100 lbs
Number of T-slots	3 positions
T-slot (width x spacing)	0.71 in x 3.15 in

## **TRAVELS**

Travel X-axis	51.2 in
Travel Y-axis	12 in
Travel Z-axis	16 in

#### **MILLING HEAD**

Speed range	60 rpm - 1750 rpm
Spindle mount	SK 50 DIN 2080
Swivel angle	360°
Upper beam travel	22 in
Spindle center-to-table distance	7 in - 23 in

#### **RAPID FEED**

Rapid feed X-axis	47.24 in/min
Rapid feed Y-axis	31.5 in/min
Rapid feed Z-axis	23.62 in/min

## **HORIZONTAL MILLING SPINDLE**

Spindle speed (horizontal)	60 rpm - 1800 rpm
Spindle mount	SK 50 DIN 2080
Horizontal spindle-to- table surface distance	1 in - 17 in
Spindle axis-to-top beam distance	8 in

#### **FEED**

Feed speed X-axis	1.1811 in/min - 29.5275 in/min
Feed speed Y-axis	1 in/min - 20 in/min
Feed speed Z-axis	0.5906 in/min - 14.7638 in/min

## **DRIVE CAPACITY**

Motor rating horizontal spindle	7.4 Hp
Motor rating vertical spindle	5.4 Hp

## **MEASURES AND WEIGHTS**

Overall dimensions (length x width x height)	100 in x 83 in x 79 in
Weight	6490 lbs



Large work area, cutter head swivels on 2 planes



Horizontal spindle with its own drive and finely stepped gearbox



#### **PRODUCT DETAILS**

- Extremely rigid machine bed made of high-strength HT-200 cast-iron with heavy ribbing
- Precision-ground guideways with hardened surfaces for long term accuracy and wear resistance
- The milling table features a large setup area, long X-axis travel, and it can be horizontally swiveled up to 45°
- Quiet, precision-made headstock gears with hardened and ground gears
- The universal cutter head swivels on 2 planes, allowing virtually any spatial angle setting
- Vertical and horizontal spindles each have a separate drive with gearbox for maximum machining power
- Standard outer arbor support with bronze plain bearings accommodates long milling arbors in the horizontal spindle
- Powerful axis servo-motors allow infinite adjustment of feeds on all 3 axes
- Minimum downtime due to rapid positioning of work table and rapid feeds in all axes
- Swiveling control panel with integrated position indicator for maximum operator comfort
- Coolant system and chip tray are included

## 3-axis position indicator

- More accuracy
- Lower error rate
- Increased productivity
- Resulting in valuable time savings
- For increased productivity
- Easy to read display
- Operator-specific features
- Convenient keyboard layout
- Resolution: 0.0004 / 0.0002"
- Default coordinates
- Axis position is maintained when display is turned off
- Hole circle pattern calculation
- Calculator function
- Storage for 10 tools
- Radius / diameter toggle
- Mm/inch conversion
- Easy expansion and maintenance-free operation

# STANDARD EQUIPMENT

3-axis position indicator X.Pos 3.2
Reducing sleeve ISO 50 / MT4
Milling arbor Ø 1.25"
Horizontal milling arbor, 27 mm diam.
Outer arbor support for horizontal milling
Chip tray
Coolant system
Work lamp
Manual central lubrication
Draw bar
Operating tools
Operator instructions