

# Conventional Horizontal Lathes

## DL S 425/5000



### SKU : 301513

The DL S lathe series is slightly smaller than the DL E Heavy, but is also designed for large turning diameters and workpiece lengths. It is the solution for conventional machining of workpieces up to 5000 mm (197 in.) in length and over 720 mm (28 in.) in diameter. The particularly wide and heavily ribbed machine bed accommodates the heavy workpiece weights. The multi-disc clutch gives the operator control over the dynamics of the spindle start-up and the rapid traverse in the support is particularly effective with large bed lengths.

- Center widths up to 197 in.
- Spindle bore of 4 in.
- Powerful motor
- Spindle speed can be adjusted in 4 steps
- Rapid feed in X and Z direction
- Complete with assembled 3-axis position indicator

## TECHNICAL SPECS

### WORKING AREA

Workpiece length (max.)	197 in
Turning diameter over bed	33 in
Turning-Ø over support	20 in
Turning diameter over gap bridge	45 in
Workpiece weight (max.)	8800 lbs
Gap bridge length	19 in
Bed width	24 in

### TRAVELS

Travel X-axis	19.7 in
Travel Z-axis	185 in
Travel Z1-axis	10 in
Swing range of top slide	90°

### HEADSTOCK

Spindle speed	5 rpm - 630 rpm
Spindle bore	3.9 in
Spindle mount	A2-11

### RAPID FEED

Rapid feed X-axis	70.87 in/min
Rapid feed Z-axis	143.31 in/min

### FEED

Feed speed X-axis	0.0016 in/min - 0.189 in/min
Feed speed Z-axis	0.0031 in/min - 0.378 in/min
Feed speed Z1-axis	0.0008 in/min - 0.0945 in/min

### TOOL HEAD

Tool shank dimensions	1.3 in x 1.3 in
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### THREADING

Threading, metric	(53) 1-120 mm
Threading - inch	(49) 30 - 1/4
Threading, diametric	(56) 60-05 DP
Threading, module	(54) 05 - 60 mm

### TAILSTOCK

Tailstock quill diameter	5 in
Tailstock taper	6 MT
Tailstock quill stroke	10 in

### DRIVE CAPACITY

Motor rating main drive	24.8 Hp
Motor rating coolant pump	0.2 Hp
Motor rating feed	1.5 Hp
Total power consumption	20 kVA

### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	282 in x 60 in x 60 in
Weight	18260 lbs



Support with top slide



## PRODUCT DETAILS

- Extra heavy, wide machine bed with heavy ribbing and mono-block construction
- Induction-hardened and ground guide slots ensure long-term accuracy and minimum wear
- Massive headstock with high-precision main spindle on a tapered roller bearing with 4 inch spindle bore for excellent stability under heavy loads
- Very quiet operation at maximum spindle speed
- Joystick control for X and Z feeds is mounted directly to support
- Manuell geschaltetes 4-Stufen-Vorgelegegetriebe, hochwertige Frequenz-Regeltechnik kombiniert mit einem kräftigen Hauptspindelmotor ermöglichen eine exakte Abstimmung der Drehzahl und ein hohes Drehmoment für schwere Zerspanung
- For quick positioning and reduced down-time, the support is equipped with a rapid feed on X- and Z-axes
- Adjustable overload clutch in apron protects the feed mechanics from damage and failure
- Central, practical controls for feeds and thread leads
- The auxiliary gearbox features a wide spectrum of diametric, inch, module, and metric threads
- Support and top slide are designed for high cutting forces
- More accuracy
- Lower error rate
- Increased productivity
- Resulting in valuable time savings
- For increased productivity
- Easy to read display
- Operator-specific features
- Convenient keyboard layout
- Resolution: 0.0004 / 0.0002"
- Default coordinates
- Axis position is maintained when display is turned off
- Hole circle pattern calculation
- Calculator function
- Storage for 10 tools
- Radius / diameter toggle
- Mm/inch conversion
- Easy expansion and maintenance-free operation
- Display for top (Z0) and box way slide (Z1) both separate and in differential / cumulative mode for lathes

## STANDARD EQUIPMENT

3-axis position indicator X.Pos 3.2  
 4-jaw-faceplate chuck Ø 31"  
 4-station tool holder  
 Steady rest 1.5"-14"  
 Follow rest 1.2"-4.7"  
 Dead centers  
 Reducing sleeve  
 Chuck guard  
 Protective shield for the toolpost  
 Coolant system  
 Foundation bolts  
 Work lamp  
 Operating tools  
 Operator instructions

## OPTIONAL EQUIPMENT

- Rest (12 - 28 inch), SKU : 251160
- Motorized tailstock movement, SKU : 251161
- 3-jaw chuck (20 inch), SKU : 251162