

Guillotine Shears

KHT V 4006 CNC

SKU : 183305

The guillotine shears of the KHT V CNC series are produced in a state-of-the-art manufacturing facility. The construction with a guided cutter bar with adjustable cutting angle guarantees minimal twisting in the workpiece and thus reduces rework. The control is operated on a touchscreen. Cutting gap, cutting angle and cutting length are automatically optimally positioned. The high-quality backgauge is robust and precise, and the standard blades are suitable for stainless steel. Additional accessories expand the range of applications of the guillotine shears.

- Cybele Touch 8 control
- Controlled back gauge with preloaded ball screw
- Controlled kerf adjustment
- Controlled cutting angle adjustment
- Knife suitable for stainless steel



TECHNICAL SPECS

WORKING AREA

Working length	161 in
Throat depth	6 in
Cutting angle	0.5 deg - 2 deg
Strokes per minute	10 H/min - 19 H/min
Hold-down	20 positions
Hold-down capacity	35.2 t
Table size	173 in x 20 in x 33 in

Hydraulic tank volume 37 gal

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	203 in x 142 in x 87 in
Weight	24640 lbs

BACK GAUGE

Rear stop	39 in
Feed speed X-axis	354.3 in/min

FRONT SUPPORT ARMS

Number of support arms	3 positions
Length of support arms	39 in

CUTTING CAPACITIES

Plate thickness (max.) - 450 N/mm ²	0.236 in
Plate thickness(max.) - 700 N/mm ²	0.157 in

DRIVE CAPACITY

Motor rating main drive	14.8 Hp
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With the optional pneumatically controlled plate hold-up fixture even thin metal sheets can be positioned with high accuracy at the back gauge



Premium components for guaranteed-lasting reliable operation



Cybelec Touch 8 G is a powerful control that perfectly complements premium plate shears

PRODUCT DETAILS

These guided hydraulic plate shears with CNC-controlled back gauge, kerf and cutting angle combine high quality and reliability with a user-friendly design

Machine Frame

- The very rigid and heavy machine frame has been welded to tight tolerances and annealed
- The machine frame has been machined on a state-of-the-art 5-axis milling machine in one single setup to ensure more precise cuts and extended life
- All components subject to tensile loads have been carefully constructed and designed with large radii to permanently eliminate the risk of cracking
- The table features a bottom cutter mount and cutter bar and has been designed for minimal torsion and optimum load distribution
- All components were treated in a modern paint and drying system and feature two coats of paint, each coat with a minimum thickness of 60 micron

Material Support

- The large work table features roller balls and a rigid lateral angular stop for easy handling and safe plate alignment
- Long, sturdy support arms safely hold large plates

Hydraulics

- Polished pistons on both hydraulic cylinders feature superior 2 micron surface grades, ensuring a long seal life
- Cylinder bodies are forged from high-strength SAE 1040 material
- The entire hydraulic system is reliable, low-maintenance and easy to service
- During the cut, hydraulically regulated hold-downs ensure steady fixation of the sheet metal plate close to the cut-line

Back Gauge and Control

- Length, thickness, and strength of the plate material can easily be entered by the user into the programmable control unit, which then automatically will select the appropriate positions for kerf, cutting angle and cutting length
- The back gauge system is very robust and perfectly suited for rough production environments
- Linear guides and preloaded ball screws are mounted in a protective enclosure

Equipment

- Electric components made by renowned manufacturers ensure problem-free operation and high availability
- Upper and lower knives suitable for stainless steel
- The machine is operated via a foot pedal with emergency stop switch, and the pedal can be located wherever it is most convenient
- The upper knife features 2 cutting edges, the lower knife has 4 cutting edges
- Eco-friendly and energy-saving, guillotine shears of the KHT CNC series have an easily activated ECO mode

Safety

- Safety concept based on the latest CE standards
- The rear-mounted light barrier system protects the work area

STANDARD EQUIPMENT

Cybelec Touch 8 G controller
 Energy saving function ECO mode
 CNC controlled blade gap adjustment
 motorized back-gauge
 Shadow graph display of cut line
 material support table with rollers
 support arms

lateral stop
foot switch with emergency stop switch
finger guard
safety system for work area, back gauging
Knife for stainless steel sheets
Operating manual

OPTIONAL EQUIPMENT

- Support arm L = 59.1", SKU : 254206
- Side stop L = 59.1", SKU : 254207
- Angular stop adjusts from 0 to 180°, SKU : 254208
- Support arm L = 78.7", SKU : 254209
- Side stop L = 78.7", SKU : 254210
- Automatic central lubrication system, SKU : 254211
- Hydraulic oil cooler, SKU : 254212
- Plate hold-up fixture (fixed), SKU : 254214