

# Column Drilling Machines SSB 40 F Super VT





## **TECHNICAL SPECS**

#### WORKING AREA

| Drilling capacity                         | 40 mm           |
|---|-----------------|
| Tapping capacity, steel                   | M 24            |
| Table set up area                         | 540 mm x 440 mm |
| Quill stroke                              | 190 mm          |
| Manual table travel                       | 540 mm          |
| Powered table travel                      | 430 mm          |
| Table swivel range (max.)                 | ± 50°           |
| Column diameter                           | 140 mm          |
| Spindle nose-to-table<br>surface distance | 595 mm          |
| Spindle nose-to-foot<br>distance          | 1195 mm         |
| Throat                                    | 340 mm          |
| Table load capacity                       | 120 kg          |
|   |                 |

## HEADSTOCK

| Speed range   | 60 1/min - 2600 1/min |
|---------------|-----------------------|
| Spindle mount | 4 MT                  |

#### FEED

Quill feeds 0.1, 0.2, 0.3, 0.4 mm/R

#### **DRIVE CAPACITY**

| Motor rating main drive | 2 kW |
|-------------------------|------|
|-------------------------|------|

## SKU: 162334

SSB F Super VT Series drill presses are the right choice for any workshop, from maintenance to finishing. These rugged drill presses feature a touchscreen control panel display that also provides user support for selecting the right operating parameters. The spindle speed is infinitely variable, and the quill feed features a rugged manual transmission. The setup table has motorized vertical movement for easier handling of heavy parts. These drill presses are ideal for custom and smallseries machining, but also for maintenance and in the steel and industrial construction sector.

- Touchscreen control panel with extra functions
- Automatic feed with manual transmission
- Infinitely variable speed control
- Motorized table height adjustment
- Swiveling and rotating work table

### MEASURES AND WEIGHTS

| Overall dimensions<br>(length x width x height) | 0.88 m x 0.64 m x 2.23 m |
|---|--------------------------|
| Weight  | 565 kg                   |



Large throat and work table that swivels and rotates



# **PRODUCT DETAILS**

## Ideal for drilling, countersinking, reaming and tapping

- Very rigid construction with thick-walled column and large throat
- Base, column, table and gear head are made of premium high-quality cast iron
- The large work table with diagonal chip flutes can be rotated and swiveled
- Table height adjustment via a powerful motorized drive
- Robust 8" touch screen with intuitive operation
- The spindle speed can be controlled in two gear stages via inverter
- A coolant device and a workplace lamp are standard accessories
- The auxiliary gears for the main spindle drive run in an oil bath for maximum reliability and minimum wear
- The automatic quill feed is controlled through an electromagnetic connection, without using power
- In manual operation, the exact drilling depth can be set using the stop system on the capstan handle
- The rugged LED work light, with protection from sprayed water, is bright, energyefficient, and promotes safe and productive work
- All machines in this series include a thread cutting function as standard equipment

## **STANDARD EQUIPMENT**

Touchscreen controller Thread cutting function Automatic spindle feeds Motorised table height adjustment Accessory set for drilling Coolant system Protective shield LED work lamp Operator instructions