



Column Drilling Machines TSB 25



SKU : 162300

The KB SFV Series Drill Presses are the newest versions of the robust, streamlined bench drill presses and perfectly suited for light drilling jobs. These high-quality machines feature an infinitely variable, virtually maintenance-free drive and a touchscreen control panel for quick access to all functions. This series is especially suited for single part productions and manual series batch production in workshops and industrial operations.

- Compact table design
- Swiveling drill head
- Manual transmission for high torque

TECHNICAL SPECS

WORKING AREA

Drilling capacity	25 mm
Tapping capacity, steel	M 16
Foot set up area (length x width)	310 mm
Vertical head travel	470 mm
Spindle nose-to-foot distance	650 mm
Throat depth	240 mm
Column diameter	95 mm

HEADSTOCK

Spindle speed	125 1/min - 2825 1/min
Spindle mount	3 MT
Quill stroke	110 mm

DRIVE CAPACITY

Motor rating main drive	0.75 kW
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MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	0.7 m x 0.41 m x 1.56 m
Weight	220 kg

PRODUCT DETAILS

High Power at a Low Price

- Drilling capacity 25 mm
- Throat 240 mm
- Spindle nose-to-foot distance 650 mm
- Spindle speed (6) 125-2825 rpm
- Spindle mount MT 3
- Rigid cast-iron construction
- Height-adjustable machine head
- 6 speed steps
- Rectangular table with T-slots and circumferential coolant groove

STANDARD EQUIPMENT

Base
Protective shield
LED work lamp
Drill chuck
Operating tools
Operating manual



Swiveling drill head and automatic feed with 3 gear steps



TSB 25: compact design with manual transmission



All switches and controls are clearly labeled



KNUTH on YouTube

Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?
Please feel free to contact us!**