



Column Drilling Machines **TSB 25**



SKU : 162300

The KB SFV Series Drill Presses are the newest versions of the robust, streamlined bench drill presses and perfectly suited for light drilling jobs. These high-quality machines feature an infinitely variable, virtually maintenance-free drive and a touchscreen control panel for quick access to all functions. This series is especially suited for single part productions and manual series batch production in workshops and industrial operations.

- Compact table design
- Swiveling drill head
- Manual transmission for high torque



TECHNICAL SPECS

WORKING AREA

Drilling capacity	25 mm
Tapping capacity, steel	M 16
Foot set up area (length x width)	310 mm
Vertical head travel	470 mm
Spindle nose-to-foot distance	650 mm
Throat depth	240 mm
Column diameter	95 mm

HEADSTOCK

Spindle speed	125 1/min - 2825 1/min
Spindle mount	3 MT
Quill stroke	110 mm

DRIVE CAPACITY

Motor rating main drive	0.75 kW
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MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	0.7 m x 0.41 m x 1.56 m
Weight	220 kg

PRODUCT DETAILS

High Power at a Low Price

- Drilling capacity 25 mm
- Throat 240 mm
- Spindle nose-to-foot distance 650 mm
- Spindle speed (6) 125-2825 rpm
- Spindle mount MT 3
- Rigid cast-iron construction
- Height-adjustable machine head
- 6 speed steps
- Rectangular table with T-slots and circumferential coolant groove

STANDARD EQUIPMENT

Base
Protective shield
LED work lamp
Drill chuck
Operating tools
Operating manual



Swiveling drill head and automatic feed with 3 gear steps



TSB 25: compact design with manual transmission



All switches and controls are clearly labeled