

Plasma Cutting Machines

Plasma-Jet Compact H 1530

SKU : 144031

Plasma-Jet Compact H is a plasma cutting system that has been specially tailored to the needs of our customers. With its compact design, the machine is suitable for small workshops as well as for large industrial companies. Modern technology from Hypertherm and high-quality components from world-renowned manufacturers guarantee high-quality cutting results even in multi-shift operation.

- Compact design- space saving and easy relocating
- High performance with USA Hypertherm technology
- Wide selection of HYPETHERM plasma sources (optional)
- Low maintenance, rugged design



TECHNICAL SPECS

WORKING AREA

Cutting Width	59 in
Cutting length	118 in
Table height	24 in
Table load capacity	84 lbs/ft²
Rapid feed	709 in/min
Plasma source	Hypertherm

MEASURES AND WEIGHTS

Weight	4950 lbs
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Optimum track speed even for fine contours and tight radii



Panasonic servo motors and EtherCAT network type drives

PRODUCT DETAILS

Construction

- The Plasma-Jet Compact Series set themselves apart from the Plasma-Jet TrueCut series by a fully integrated machine frame that is connected to the table via a bottom plate, so the machine can be transported in one piece and requires minimum space
- If small plasma sources (e.g. Powermax) are used, they also are stored on a shelf inside the frame
- Table is prepared for dust collection system, being equipped with electro-pneumatically actuated suction flaps for an efficient fume extraction of the segment where the cutting process is momentary in action

Transmission and drives

- Dynamic AC servo drives from Panasonic on all axes with maintenance-free, zero-backlash planetary gears
- Low-wear and low-maintenance helical gears are designed for continuous operation
- Linear guide ways from on all axes, designed for long life and smooth motion even at high speeds. The width of linear guides on X/Y axes is 20/20 mm

Cutting head

- Z axis with ball screw transmission and servo-driven automatic torch height control
- Quick-coupling for cutter head allows quick head exchanges for reduced tooling time

Control

- CNC controller from Hypertherm - Edge CONNECT
- The ProNest LT Software is delivered as standard

Please select the plasma source with the required power.

- Powermax 105 Sync plasma source (cutting capacity: Recommended: 1.26", 19.7"/min, 1.50", 9.84"/min, severing cut: 1.97", 4.92/min, plunge-cut: 0.87")
- Maxpro 200 (cutting capacity in unalloyed steel: Virtually burr-free cutting capacity 0.79" , plunge-cut capacity (production) 1.26", severing cut* 2.95")
- XPR 170 (cutting capacity in unalloyed steel: Plunge cut max. 1.57", severing cut max. 2.36")
- XPR 300 (cutting capacity in unalloyed steel: Plunge cut max. 1.97", severing cut max. 3.15")

Note: All specified cutting and piercing depths are dependent on the material as well as the cutting technology and guide system

CONTROLS & SOFTWARE

Hypertherm Edge Connect CNC Unit

Hypertherm EDGE® Connect

- EDGE® Connect, Hypertherm's newest Computer Numeric Control (CNC) platform, delivers unmatched reliability, powerful embedded capabilities, and a high level of customizability
- With Patented CutPro® Wizard, even new operators can be cutting production parts in less than five minutes
- On-screen Software Operator's Console (Soft OpCon) allows easy setup and operation of cutting station and manual motion
- Integrated communications with plasma and torch height control systems deliver automated and expert control using installed factory or custom cut charts
- Custom cut charts can be created and controlled in the part program or made available to the CutPro Wizard
- EDGE Connect runs on the Windows® 10 Enterprise operating system

Phoenix® built-in software

- Phoenix® software is the core operational interface and is common across the entire Hypertherm family of CNC systems
- Contains built-in cut charts for automatically setting process parameters for mild steel, stainless, and aluminum to enable consistently optimized cutting performance
- The wizards and diagnostic support tools enable easy setup, use and rapid troubleshooting
- Built-in help and cutting optimization tips for improving table performance and process outcomes at the touch of a button

STANDARD EQUIPMENT

Table is prepared for filter system (automatic closure control)
Panasonic servo-motors and drives
Automatic torch height control with Hypertherm THC sensor
Cutter torch with magnetic coupling and crash sensor
Hypertherm Edge Connect CNC Unit
19" touchscreen by ELO
Ethercat-E
Laser pointer
ProNest LT Essentials