

# Guillotine Shears **KMT S 2552**



## SKU:133613

The KMT S series has stable construction and is of high quality. The modern guillotine shears have a powerful, motorised drive that enables high cutting performance. The construction with guided cutting blades and a small cutting angle enables cuts with little twist in the workpiece. The backgauge can be precisely positioned using the handwheel accessible from the front.

- Solid steel weldment
- Blades with multiple cutting surfaces
- Back gauge can be positioned from the front of the machine
- Work area is secured by light curtain

# **TECHNICAL SPECS**

#### WORKING AREA

100 in
1.3 deg
33 in
15 in
3 positions
37 in
34 H/min

#### BACK GAUGE

Rear stop	30 ir
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#### **CUTTING CAPACITIES**

Plate thickness (max.) - 450 N/mm²	0.004 in - 0.098 in
Plate thickness(max.) - 700 N/mm²	0.049 in

#### **DRIVE CAPACITY**

Motor rating main drive	5.4 Hp
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#### **MEASURES AND WEIGHTS**

Overall dimensions (length x width x height)	126 in x 85 in x 52 in
Weight	4290 lbs













#### **Machine Frame and Drive System**

- The machine frame is made of a very rigid, solid steel weldment
- The upper knives are reversible for use of both sides, and the lower knives feature 4 . cutting edges
- A rigid, continuous hold-down fixes the sheet metal plate right in front of the cut line

#### **Material Support**

- The rigid side angle stop simplifies alignment of the plate to the cut line •
- . Rugged support arms ensure a strong hold of large plates
- . Material support rollers are recessed in the table for easy workpiece handling

#### **Ergonomic Design**

- The mobile foot switch gives the operator added flexibility and both hands are free for handling the workpiece
- For a better view of the cut line, the hand safety guard can be flipped up or down .
- The bright LED illumination of the cut line creates a clearly visible shadow on the . marked line

#### **Rear stop:**

- The back gauge can be positioned precisely via a hand-wheel •
- The easy accessible work area at the back gauge is secured by light curtain
- The machine can be equipped with an optional NC-controlled back gauge for a length up to 39", or a sheet hold-up device

## STANDARD EQUIPMENT

Foot pedal with emergency stop switch Cut-line lighting Squaring arm Support arms with T-slots and tilting stop Manual 29.5 in. backgauge Ball bearing front table Light curtain Top blade with 2 sides Finger guard **Operator instructions** 



### **OPTIONAL EQUIPMENT**

- Motorized back gauge 30" (BRL 401.2 NC), SKU : 253664 Motorized back gauge 39" (BRL 401.2 NC), SKU : 253665 •
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- Adjustable angle stop 0- 180° for KMT S, SKU : 253666
- Pneumatic sheet hold-up device for KMT S, SKU : 253667 .