

Guillotine Shears KMT S 2554 NC



SKU: 132211

- Solid steel weldment
- NC-controlled back gauge can be easily programmedAutomatic, semi-automatic and
- Automatic, semi-automatic and manual mode
- Blades with multiple cutting surfaces
- Manual kerf adjustment

TECHNICAL SPECS

WORKING AREA

BACK GAUGE

Rear stop	30 in
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CUTTING CAPACITIES

Plate thickness (max.) - 450 N/mm²	0.004 in - 0.157 in
Plate thickness(max.) - 700 N/mm²	0.079 in

DRIVE CAPACITY

Motor rating main drive 10.1 Hp

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	126 in x 85 in x 58 in
Weight	7700 lbs

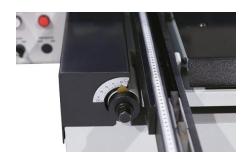


Material support rollers are recessed in the table for easy workpiece handling









PRODUCT DETAILS

Machine Frame and Drive System

- The machine frame is made of a very rigid, solid steel weldment
- The upper knives are reversible for use of both sides, and the lower knives feature 4 cutting edges
- A rigid, continuous hold-down fixes the sheet metal plate right in front of the cut line
- The optimum kerf for machining can be adjusted manually

Material Support

- The rigid side angle stop simplifies alignment of the plate to the cut line
- Rugged support arms ensure a strong hold of large plates
- Material support rollers are recessed in the table for easy workpiece handling

Ergonomic Design

- The mobile foot switch gives the operator added flexibility and both hands are free for handling the workpiece
- For a better view of the cut line, the hand safety guard can be flipped up or down
- The bright LED illumination of the cut line creates a clearly visible shadow on the marked line

Rear stop:

- The motorized back gauge ensures precise positioning in automatic, semi-automatic and manual modes
- The NC-controlled back gauge can be easily and quickly programmed
- The easy accessible work area at the back gauge is secured by light curtain
- The machine can be equipped with an optional NC-controlled back gauge for a length up to 39", or a sheet hold-up device

STANDARD EQUIPMENT

BRL NC controller
Motorized rear stop (29 inch)
Manual blade gap adjustment
Foot pedal with emergency stop switch
Cut-line lighting
Light curtain
Squaring arm
Support arms with T-slots and tilting stop
Ball bearing front table
Top blade with 2 sides
Finger guard
Operator instructions

OPTIONAL EQUIPMENT

- Motorized back gauge 39.3" (BRL 401.2 NC), SKU: 256816
- Adjustable angle stop 0- 180° for KMT S, SKU : 253666
- Pneumatic sheet hold-up device for KMT S, SKU: 253667