Plate Rolling Machines

KRM 15/4.0

SKU : 131966

KRM is a series of heavier medium capacity round bending machines for workpieces up to 2000 mm (78.74 in.) in length. The machines have a solid, closed machine frame and you can adjust the rear roller manually by hand or optionally with a motor. With special features such as conical bending and pre-bending, the models in this series are suitable for a wide range of applications in individual production.

- Asymmetrical structure
- Motorized drive
- Hardened rollers with wire insertion grooves
- Conical bender
- Manual rear roller adjustment

TECHNICAL SPECS

WORKING AREA

Working length	1550 mm
Plate thickness (max.) - 450 N/mm²	4.5 mm
Max. plate thickness for bending	4 mm
Bending diameter (min.)	190 mm
Roll diameter	130 mm

DRIVE CAPACITY

Motor rating main drive	2.2 kW

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.32 m x 0.9 m x 1.2 m
Weight	1360 kg

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PRODUCT DETAILS

- Hardened rollers, suitable for stainless steel
- Motor driven left/right direction, operated with foot switch
- Hand wheel for rear roll feed
- Quick adjusting rolls (motor-driven, option)
- Standard series wire core groove
- Top roll swings out across cam lock
- Supplied with conical bending feature

STANDARD EQUIPMENT

Hardened rollers
Conical bending feature

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