

# Plate Rolling Machines **KR T 20/1,5**



# SKU:131898

The KRT series includes manual roll bending machines for repair work and single parts production. These machines are known for their great bending capacity for powerful and controlled forming of sheet metals. The machine features hardened rollers with conical bending capability, and is a robust addition to any metal workshop.

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- Asymmetrical structure Hardened rollers with wire insertion • grooves
- Conical bender

# **TECHNICAL SPECS**

#### WORKING AREA

Working length	2050 mm
Plate thickness (max.) - 450 N/mm²	1.5 mm
Roll diameter	95 mm

#### **MEASURES AND WEIGHTS**

Overall dimensions (length x width x height)	3.08 m x 0.7 m x 1.25 m
Weight	650 kg

## **PRODUCT DETAILS**

- The asymmetrical roller arrangement prevents any slipping of sheets in the stretchbending phase
- The machine frame is made of cast-iron, and the base is made of steel plates •
- Hardened rollers, suitable for stainless steel
- An auxiliary gearbox ensures that less effort is needed to operate the hand crankThe top roller can be pulled out for easy removal of the workpiece
- Bottom and rear roller with wire insertion groove
- Supplied with conical bending feature
- Rear and bottom roller are manually adjustable

## **STANDARD EQUIPMENT**

Conical bending feature Hardened rollers Wire insert groove Operator instructions