



### SKU : 131896

The KRT series includes manual roll bending machines for repair work and single parts production. These machines are known for their great bending capacity for powerful and controlled forming of sheet metals. The machine features hardened rollers with conical bending capability, and is a robust addition to any metal workshop.

- Asymmetrical structure
- Hardened rollers with wire insertion grooves
- Conical bender

## TECHNICAL SPECS

### WORKING AREA

Working length	1270 mm
Plate thickness (max.) - 450 N/mm <sup>2</sup>	2.5 mm
Roll diameter	90 mm

### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.3 m x 0.7 m x 1.25 m
Weight	450 kg

## PRODUCT DETAILS

- The asymmetrical roller arrangement prevents any slipping of sheets in the stretch-bending phase
- The machine frame is made of cast-iron, and the base is made of steel plates
- Hardened rollers, suitable for stainless steel
- An auxiliary gearbox ensures that less effort is needed to operate the hand crank
- The top roller can be pulled out for easy removal of the workpiece
- Bottom and rear roller with wire insertion groove
- Supplied with conical bending feature
- Rear and bottom roller are manually adjustable

## STANDARD EQUIPMENT

Conical bending feature  
Hardened rollers  
Wire insert groove  
Operator instructions