

Sheet Metal Folding Machines

SBS E 2540/1,5

SKU : 131371

The manual folding machines of the SBS E-series with their heavy and robust design are designed for bending long metal sheets of up to 3000 mm (118 in.) in length. Due to its angle stop, this series can also be used for the production of small series.

- Large bending lengths
- Segmented upper tool for increased bending possibilities
- Built-in manual bending compensation
- Adjustable angle stop
- Easy to use



TECHNICAL SPECS

WORKING AREA

Working length	100 in
Plate thickness (max.) - 400 N/mm ²	0.059 in
Working height	36 in

MALE DIE

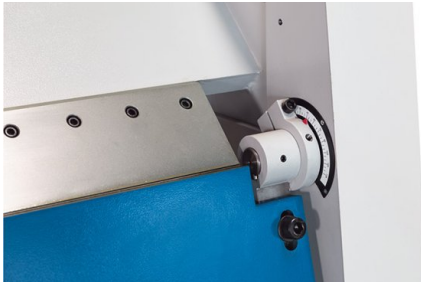
Stroke	4.7 in
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BENDING DIE

Bending angle (max.)	135 deg
Adjustment range for A axis	1 in

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	131 in x 29 in x 60 in
Weight	2750 lbs



PRODUCT DETAILS

- The series has a rugged, very robust design and is impressively easy to handle while delivering maximum accuracy.
- All models of this series have a hardened, segmented male die.
- Segments can be removed individually, so all sides of the basin can be bent
- Adjustable angular stop for the production of angular small batches
- A manually adjustable rear gauge is available as an option

STANDARD EQUIPMENT

Segmented male die
Operator manual